

**AMENDMENTS TO THE CLAIMS**

This listing of claims will replace all prior versions, and listings, of claims in the present application.

**Listing of Claims:**

1. (**Currently Amended**) A process of producing a pulp sheet, said process comprising:  
~~the steps of~~

adding a paper quality improver for papermaking to pulp in any step before a  
papermaking ~~[[step;]]~~ step of forming a paper layer while water in a dilute solution of a pulp  
material is filtered through a wire while moving thereon;

wherein the paper quality improver for papermaking, ~~comprising~~ comprises:

a copolymer (A) having a constituent unit derived from at least one nonionic  
monomer having a solubility parameter of  $20.5 \text{ (MPa)}^{1/2}$  or less and a constituent unit  
derived from at least one anionic or cationic monomer, and

a surfactant (B) at an (A)/(B) ratio in the range of ~~99/1 to 1/99~~ 85/15 to 15/85  
(weight ratio),

wherein a mixture of the copolymer (A) and the surfactant (B) is prepared by  
adding surfactant (B) to an aqueous solution of copolymer (A),

wherein the paper quality improver ~~providing~~ provides at least one paper quality  
improving effect of the followings (i), (ii), and (iii):

- (i) standard improved bulky value:  $0.02 \text{ g/cm}^3$  or more;
- (ii) standard improved opacity: 1.0 point or more; and

(iii) standard improved brightness: 0.5 point or more;

wherein the copolymer (A) further comprises a constituent unit derived from at least one nonionic unsaturated monomer having a solubility parameter of  $26.6 \text{ (MPa)}^{1/2}$  or more; and

wherein, as the contents of the constituent monomers, the copolymer (A) comprises:

5 to 84% by weight of the nonionic monomer having a solubility parameter of  $20.5 \text{ (MPa)}^{1/2}$  or less,

1 to 80% by weight in total of the anionic monomer ~~[[and]]~~ or the cationic monomer, and

15 to 94% by weight of the nonionic unsaturated monomer having a solubility parameter of  $26.6 \text{ (MPa)}^{1/2}$  or more;

wherein the surfactant (B) is a water-soluble alcohol alkylene oxide adduct containing an alkylene oxide group having 2 to 4 carbons in an average amount of 5 to less than 150 moles per 1 mole of the alcohol; and

wherein the paper quality improver provides a paper quality ~~improver~~ improving effect of a standard improved ratio in burst index of -502 or ~~more~~; and

~~wherein the paper quality improver is added anywhere before the papermaking step when a paper layer is formed while water in a dilute solution of a pulp material is filtered through a wire while moving thereon. more.~~

2. (Currently Amended) A process of producing a pulp sheet, said process comprising:  
~~the steps of~~

adding a paper quality improver for papermaking to pulp in any step before a papermaking ~~[[step;]]~~ step of forming a paper layer while water in a dilute solution of a pulp material is filtered through a wire while moving thereon;

wherein the paper quality improver for papermaking, ~~comprising~~ comprises:

a copolymer (A) having a constituent unit derived from at least one nonionic unsaturated monomer having a solubility parameter of  $20.5 \text{ (MPa)}^{1/2}$  or less and a constituent unit derived from at least one anionic or cationic monomer, and

a surfactant (B) at a rate in the range of (A)/(B) of ~~99/1 to 1/99~~ 85/15 to 15/85 (weight ratio),

wherein a mixture of the copolymer (A) and the surfactant (B) is prepared by adding surfactant (B) to an aqueous solution of copolymer (A),

wherein the paper quality improver ~~providing~~ provides at least one paper quality improving effect of the followings (i), (ii), and (iii):

(i) standard improved bulky value:  $0.02 \text{ g/cm}^3$  or more;

(ii) standard improved opacity: 1.0 point or more; and

(iii) standard improved brightness: 0.5 point or more;

wherein the copolymer (A) further comprises a constituent unit derived from at least one nonionic unsaturated monomer having a solubility parameter of  $26.6 \text{ (MPa)}^{1/2}$  or more; and

wherein, as the contents of the constituent monomers, the copolymer (A) comprises:

5 to 84% by weight of the nonionic unsaturated monomer having a solubility parameter of  $20.5 \text{ (MPa)}^{1/2}$  or less,

1 to 80% by weight in total of the anionic monomer ~~[[and]]~~ or the cationic monomer, and

15 to 94% by weight of the nonionic unsaturated monomer having a solubility parameter of  $26.6 \text{ (MPa)}^{1/2}$  or more;

wherein the surfactant (B) is a water-soluble alcohol alkylene oxide adduct containing an alkylene oxide group having 2 to 4 carbons in an average amount of 5 to less than 150 moles per 1 mole of the alcohol; and

wherein the paper quality improver provides a paper quality ~~improver~~ improving effect of a standard improved ratio in burst index of  $-502$  or ~~more~~; and

~~wherein the paper quality improver is added anywhere before the papermaking step when a paper layer is formed while water in a dilute solution of a pulp material is filtered through a wire while moving thereon.~~ more.

3-5. (Canceled)

6. (Previously Presented) A process of producing a pulp sheet according to claim 1, wherein one of the constituent monomers of copolymer (A) further comprises a crosslinkable constituent monomer.

7. (Previously Presented) A process of producing a pulp sheet according to claim 1, wherein the HLB of the surfactant (B) is in the range of  $-5$  to  $15$ .

8-10. (Canceled)

11. **(Previously Presented)** A process of producing a pulp sheet according to claim 1, further comprising a water-soluble polymer (C) having at least one of a weight-average molecular weight of 1000 to 10,000,000 and a viscosity at 25°C in an 1% aqueous solution of 1 to 4,000 mPa·s.

12. **(Canceled)**

13. **(Currently Amended)** A process of producing a pulp sheet according to claim 1, comprising the step of ~~[[and]]~~ papermaking the pulp at a papermaking speed of 200 m/min or more.

14. **(Currently Amended)** A pulp sheet which is obtained by adding a paper quality improver for papermaking to pulp in any step before a papermaking ~~[[step;]]~~ step of forming a paper layer while water in a dilute solution of a pulp material is filtered through a wire while moving thereon;

wherein the paper quality improver for papermaking ~~comprising~~ comprises:

a copolymer (A) having a constituent unit derived from at least one nonionic monomer having a solubility parameter of  $20.5 \text{ (MPa)}^{1/2}$  or less and a constituent unit derived from at least one anionic or cationic monomer, and

a surfactant (B) at an (A)/(B) ratio in the range of ~~99/1 to 1/99~~ 85/15 to 15/85 (weight ratio),

wherein a mixture of the copolymer (A) and the surfactant (B) is prepared by adding surfactant (B) to an aqueous solution of copolymer (A);

wherein the paper quality improver ~~providing~~ provides at least one paper quality improving effect of the followings (i), (ii), and (iii):

- (i) standard improved bulky value:  $0.02 \text{ g/cm}^3$  or more;
- (ii) standard improved opacity: 1.0 point or more; and
- (iii) standard improved brightness: 0.5 point or more;

wherein the copolymer (A) further comprises a constituent unit derived from at least one nonionic unsaturated monomer having a solubility parameter of  $26.6 \text{ (MPa)}^{1/2}$  or more; and

wherein, as the contents of the constituent monomers, the copolymer (A) comprises:

- 5 to 84% by weight of the nonionic monomer having a solubility parameter of  $20.5 \text{ (MPa)}^{1/2}$  or less,
- 1 to 80% by weight in total of the anionic monomer ~~[[and]]~~ or the cationic monomer, and
- 15 to 94% by weight of the nonionic unsaturated monomer having a solubility parameter of  $26.6 \text{ (MPa)}^{1/2}$  or more;

wherein the surfactant(B) is a water-soluble alcohol alkylene oxide adduct containing an alkylene oxide group having 2 to 4 carbons in an average amount of 5 to less than 150 moles per 1 mole of the alcohol; and

wherein the paper quality improver provides a paper quality ~~improver~~ improving effect of a standard improved ratio in burst index of -502 or ~~more~~; and

~~wherein the paper quality improver is added anywhere before the papermaking step when a paper layer is formed while water in a dilute solution of a pulp material is filtered through a wire while moving thereon. more.~~

15. (Canceled)

16. (Previously Presented) A process of producing a pulp sheet according to claim 1, wherein the content of the nonionic monomer having a solubility parameter of 20.5 or less in the monomer composition of the copolymer (A), is 15 to 60% by weight.

17. (Previously Presented) A process of producing a pulp sheet according to claim 1, wherein the content of the nonionic monomer having a solubility parameter of 20.5 or less in the monomer composition of the copolymer (A), is 20 to 50% by weight.

18. (Canceled)

19. (Previously Presented) A process of producing a pulp sheet according to claim 1, wherein the weight ratio of the copolymer (A) and surfactant (B) to the water-soluble polymer (C), which is [copolymer (A) + surfactant (B)]/[water-soluble polymer (C)], is 98/2 to 20/80.

20. (Previously Presented) A process of producing a pulp sheet according to claim 1, wherein the copolymer (A) has a weight-average molecular weight of 10,000 to 2,000,000, as

determined when using polyethylene glycol as a standard sample in GPC (gel permeation chromatography).

21. (Canceled)

22. (Previously Presented) A process of producing a pulp sheet according to claim 1, wherein the mixture of the copolymer (A) and the surfactant (B) is water-soluble.

23. (Previously Presented) A process of producing a pulp sheet according to claim 1, wherein said at least one nonionic unsaturated monomer having a solubility parameter of  $26.6 \text{ (MPa)}^{1/2}$  or more is acrylamide.

24. (Previously Presented) A process of producing a pulp sheet according to claim 1, wherein said nonionic monomer having a solubility parameter of  $20.5 \text{ (MPa)}^{1/2}$  or less is a monomer selected from the group consisting of alkyl (meth) acrylic acid of 1 to 40 carbons, vinyl alcohol of 1 to 40 carbons, alkyl-modified (meth) acrylamides of 2 to 40 carbons, alkoxy-modified (meth) acrylamides of 2 to 40 carbons, mono-alkyl esters of maleic acid of 1 to 40 carbons, di-alkyl esters of maleic acid of 1 to 40 carbons, mono-alkyl esters of fumaric acid of 1 to 40 carbons; di-alkyl esters of fumaric acid of 1 to 40 carbons, styrene, vinyltoluene,  $\alpha$ -methylstyrene, ethylene, propylene, butadiene, polyalkylene glycol (meth) acrylates, alkoxy



polyalkylene glycol (meth) acrylates, polyalkylene glycol alkenylethers and alkoxy polyalkylene glycol alkenylethers.

25-27. (Canceled)

28. (New) A process of producing a pulp sheet according to claim 1, wherein said paper quality improver is blended with the pulp material in a refiner, machine chest or head box.